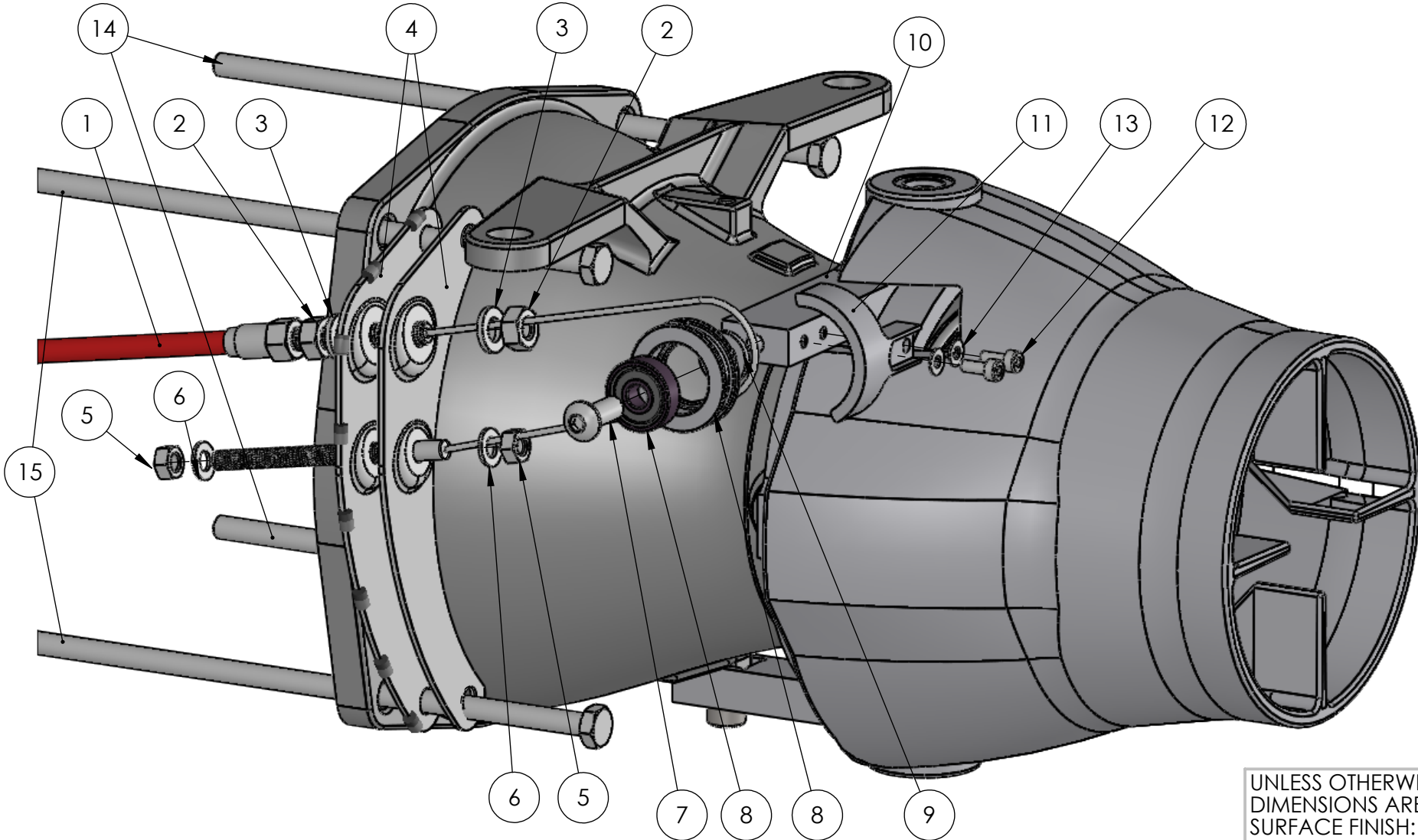


8		7		6		5		4		3		2		1	
ITEM NO.	PartNo	DESCRIPTION				Material		Down/QTY.		REVISION	ISSUE	DESCRIPTION		SIG	DATE
1	20-0086	Roller Trim Cable				See BOM		1		02	A	ROLLER TRIM SIDE BOLTS NOW M6 X 190, INSTEAD OF M6 X 180. ADDED NOTE ABOUT WELDING BRACKETS		THB	24/06/2021
2	90-8001	N-M06-F-316 Nut M6 Full Stainless				316 Stainless Steel		2							
3	90-9004	W-M06-12-316 Washer				316 Stainless Steel		2							
4	20-0091	Roller Trim - Cable Plate				316 Stainless Steel		2							
5	90-8004	N-M5-F-304 Nut M5 Full Stainless				304 Stainless Steel		2							
6	90-9003	W-M05-10-316 Washer				316 Stainless Steel		2							
7	90-2021	BH-M06-16-316 Screw - Socket Button Head M6 x 16mm Stainless				316 Stainless Steel		1							
8	20-0088	Roller Trim - Wheel Assy				See BOM		1							
9	20-0090	Roller Trim - Washer				Aluminium 6061-T6		1							
10	60-0046	Trim Ring - Roller Trim				See BOM		1							
11	20-0095	Roller Trim - Shroud				Aluminium 6061-T6		1							
12	90-0005	CH-M03-08-316 Screw - M3 x 8mm Socket Cap Head				316 Stainless Steel		2							
13	90-9001	W-M03-07-316 Washer				316 Stainless Steel		2							
14	90-1003	HH-M06-180-316 Screw - Hex Head				316 Stainless Steel		2							
15	90-1017	HH-M06-190-316 Screw - Hex Head				316 Stainless Steel		2							



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN **MILLIMETERS**
SURFACE FINISH: Ra = 0.8µm
TOLERANCES:

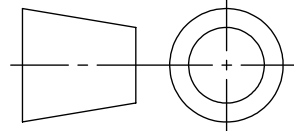
- LINEAR: 1 DEC. ± 0.1
2 DEC. ± 0.05
- ANGULAR: 0.25°

FINISH:

MATERIAL:

See BOM

DRAWN: THB 30/04/2020



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SCALE: 1:33.3

PART NO.:

20-0085

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A3

SHEET 1 OF 3

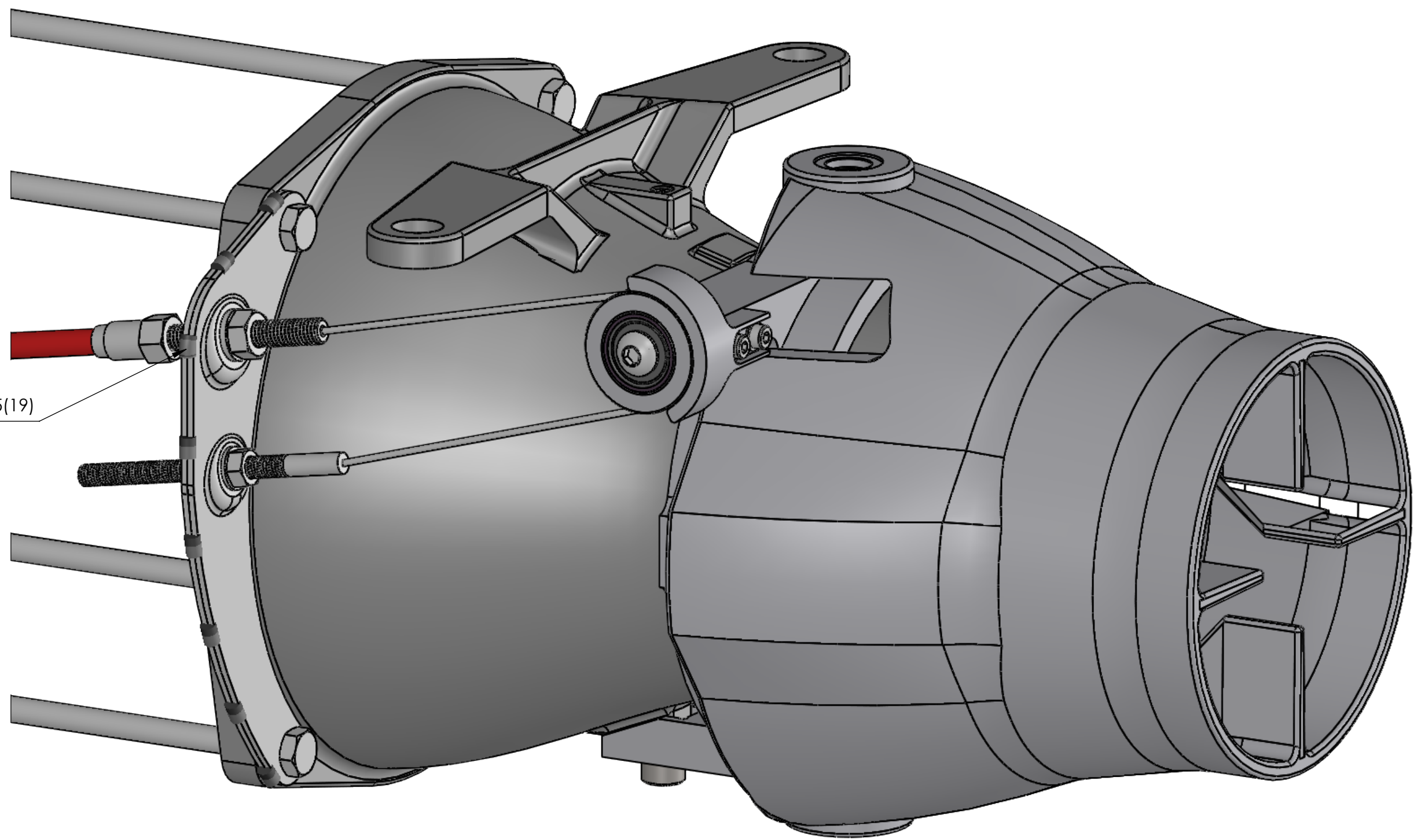
UNLESS OTHERWISE SPECIFIED:
DEBURR AND BREAK
SHARP EDGES

TITLE:

Roller Trim Assy

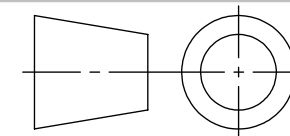
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DIMENSIONS ARE IN **MILLIMETERS**
SURFACE FINISH: $Ra = 0.8\mu m$
TOLERANCES:
• LINEAR: 1 DEC. ± 0.1
2 DEC. ± 0.05
• ANGULAR: 0.25°
FINISH:
MATERIAL: See BOM
DRAWN: THB 30/04/2020



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20-0085

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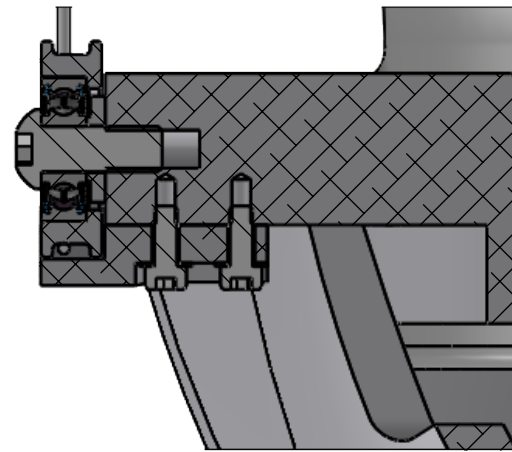
SCALE: 1:33.3

REVISION / ISSUE:
R02A

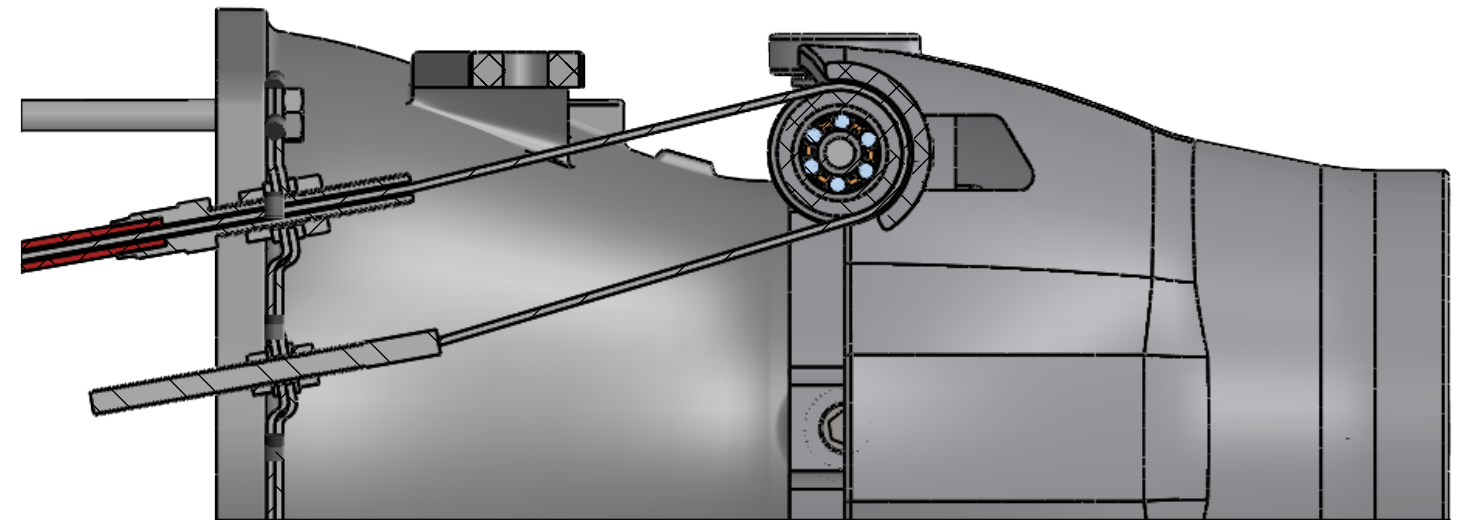
A3 SHEET 2 OF 3

UNLESS OTHERWISE SPECIFIED:
DEBURR AND BREAK
SHARP EDGES

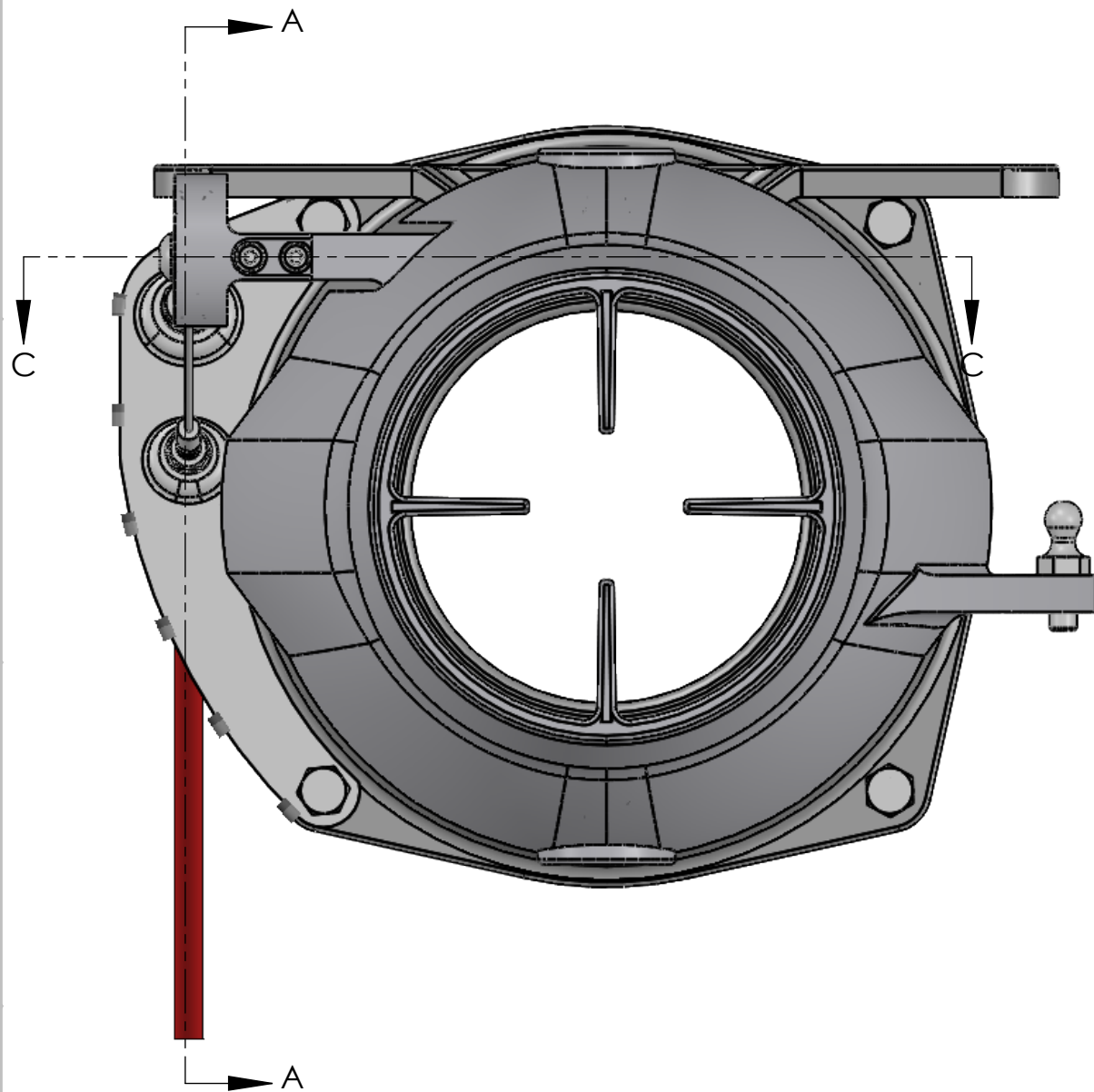
Roller Trim Assy



SECTION C-C
SCALE 1 : 1



SECTION A-A
SCALE 1 : 1.5

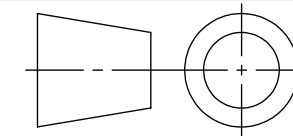


UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN **MILLIMETERS**
SURFACE FINISH: $Ra = 0.8\mu m$
TOLERANCES:
• LINEAR: 1 DEC. ± 0.1
2 DEC. ± 0.05
• ANGULAR: 0.25°

FINISH:

MATERIAL: See BOM

DRAWN: THB 30/04/2020



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20-0085

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SCALE: 1:33.3

REVISION / ISSUE:
R02A

A3 SHEET 3 OF 3

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SHARP EDGES

Roller Trim Assy

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